



Vulcan, Inc.

An Employee Owned Company!



VERTICALLY INTEGRATED

Since 1935, Vulcan's products and services have focused on establishing and maintaining relationships with our customers, our employees and the communities in which we live and work. A longstanding reputation for quality products and competitive prices has placed Vulcan at the forefront of the traffic control industry. This expertise has broadened our marketing arena to include the manufacture of utility signs and markers, aluminum coil, aluminum blanks and sheet and custom metal stampings.

With five vertically integrated manufacturing facilities working together, each Vulcan division shares resources as well as knowledge, providing innovative fit-for-purpose products.

From Ingot...



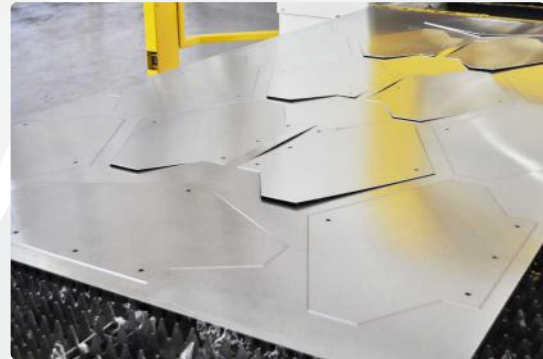
To Coil...



To Blanks...



To Laser Cutting...



To Finished Signs...



And Markers...

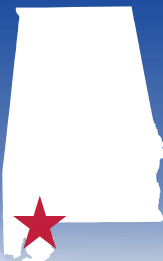


We Control Quality from Start to Finish.

VULCAN'S CAMPUS



Vulcan, Inc., is an employee-owned company located near the Alabama Gulf Coast in Foley. Our 32-acre campus includes five integrated manufacturing facilities and an Engineering, Maintenance and Compliance (EMC) Department, Human Resources Department and Technology Center.



**Our 32-acre campus
is located on the
Alabama Gulf Coast
in Foley.**

- A. Vulcan Aluminum Mill:** Manufacturer of aluminum sheet and heavy gauge coils.
- B. Vulcan Aluminum:** Fabricator of aluminum sheet, blanks and extrusions.
- C. Vulcan Metal Stampings:** Metal stampings facility producing metal products from various materials.
- D. Vulcan Signs:** Screen-printing facility for traffic control signs and related items.
- E. Vulcan Utility Signs:** Manufacturer of custom-designed utility marking products.



Vulcan - Circa 1968

- F. Vulcan Engineering, Maintenance & Compliance (EMC) Department:** Providing Engineering, Maintenance and Environmental/Safety Compliance support to all Vulcan facilities.
- G. Vulcan, Inc. General Offices**
- H. Vulcan Technology Center**
- I. Vulcan, Inc. Human Resources**

VULCAN ALUMINUM MILL ——— *ISO 9001:2008 Certified*

At Vulcan, we begin with prime aluminum melting stock to guarantee the cleanest possible coil products. We cast and hot roll 5052, 5754 and 5182 alloys.

The coils are cold rolled and finished to produce "O" Temper through H38 properties in thicknesses of .0315 to .137 inches. Our slitting capabilities range from 3 inches up to 49 inches wide. All coils are annealed and tension leveled prior to shipping. We can package and ship products to meet your specifications and delivery needs.

Our dedication to quality is reflected in all of our products. Vulcan Aluminum Mill is ISO 9001: 2008 Certified.

Let Us Exceed Your Expectations!

Our Quality, Customer Service & Lead Times Will Beat Any In The Industry.



Our Capabilities:

Aluminum 5052 and 5754

5052 Tempers: O, H111, H32,
H34, H36, H38, H291

5754 Tempers: O, H111, H22
Gauges: .032" to .130"
Width: 3" to 49"

Aluminum 5182

Temper: O, H111, H119

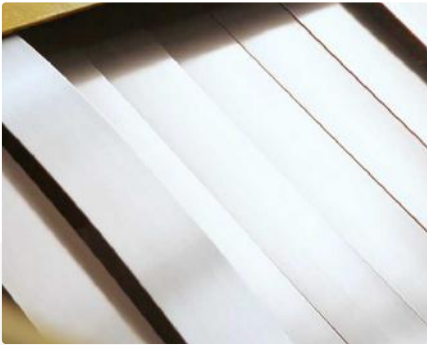
Gauges: .032" to .125"
Width: 3" to 29"

- All coils are tension leveled and cleaned to provide maximum flatness and surface appearance.
- Automatic gauge controls on the rolling mill ensure uniform thickness of material.
- Coils are produced in compliance with the chemical and physical property requirements of The Aluminum Association.
- Ability to customize the rolling practice to meet your formability requirements.
- In-house cut-to-length, slitting, stamping and additional fabrication capabilities.



Contact Vulcan Aluminum Mill

1-888-846-2746 ○ vulcan6@vulcaninc.com



Aluminum Mill Expansion



Mill Expansion has increased production capacity to 110 million pounds per year!

Recently Completed 18.5 Million Dollar Mill Expansion To Increase Capacity

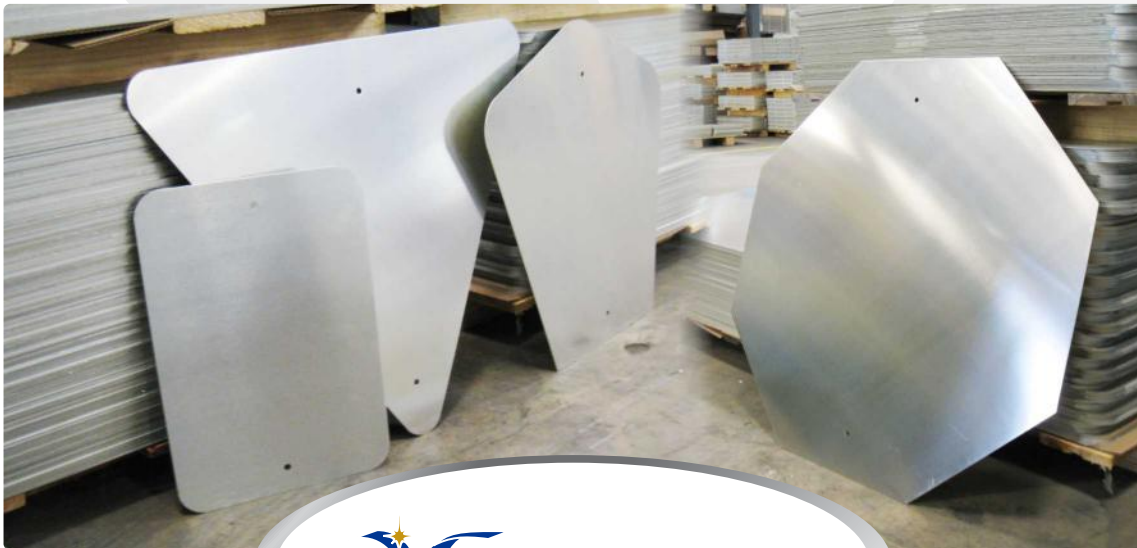
- Installed new Annealing Furnace | 2012
- Installed a new Water Cooling System | 2013
- Installed new Melting Furnace, increasing capacity to 110 million pounds per year | 2013
- Modifications to Mill and Mill associated equipment for faster speed | 2013, 2014
- Data Acquisition and Ethernet System | 2013, 2014

VULCAN ALUMINUM

Vulcan Aluminum is a fully integrated supplier of aluminum sign blanks and sheet to the traffic industry. We also supply many other users of fabricated aluminum products. Our sister division, Vulcan Aluminum Mill, supplies the materials, and we take over from there. Our aluminum products are cut and fabricated to the customer's exact specifications using state-of-the-art equipment. We apply a chemical conversion coating as the final step using our specially designed seven-step, high-pressure spray process. We've perfected this unique coating system, providing the best corrosion-fighting coverage in the industry.

We are the largest manufacturer of aluminum sign blanks and sheet in the country, and we can fulfill your aluminum needs at unbeatable prices. We produce and supply alloy 5052-H38, the industry standard, and all of our aluminum is lab certified.

**Over 60 Stock Items Shipped in 48 Hours or Less,
*Guaranteed.***



Contact Vulcan Aluminum

1-888-846-2745 ◦ vulcan1@vulcaninc.com

ISO 9001:2008 Certified — VULCAN METAL STAMPINGS

Turn to Vulcan Metal Stampings for your metal stamping, laser cutting, fabricating, and assembly needs. As part of a diversified company, Vulcan Metal Stampings has the materials, the equipment, the capacity and the experience to accommodate your requirements. We produce a variety of metal products from materials including, but not limited to, CRS, HRPO, HSLA, stainless, galvanized, aluminum, copper and expanded metal.

We offer full service custom metal stamping, from simple blanking dies to complex progressive dies. Constructed in 1975, Vulcan Metal Stampings has presses that range from 45 tons to 500 tons and an array of shears, press brakes and related equipment. Our capabilities and services allow us to provide high-quality products, competitive prices and consistent on-time deliveries.



Capabilities:

- Blanking
- Forming
- Embossing
- Laser Cutting
- Assembly
- Fabrication
- Tool & Die

Industries Served:

- Heavy Truck
- Construction
- Lawn & Garden
- Office Furniture
- Environmental
- Electronic
- Energy



Professional, Quality, Service.

Grow Your Business With Us!



Contact Vulcan Metal Stampings

1-888-846-2805 ○ vulcan2@vulcaninc.com

VULCAN SIGNS

Vulcan Signs does more than manufacture quality products for traffic control; we have made a commitment to the industry that is second to none. Our latest plant expansion doubled our production facilities, enabling us to provide the most complete selection of traffic control signs and products available today.

Through our position as a forward-thinking company and our unique position with Vulcan Aluminum, Vulcan Signs has been a market leader for 50 years, providing the highest-quality products, customer service and the most competitive prices available.

When It Comes To Quality, Dependability & Product Diversity...
We Have A Proven Track Record In The Industry.



We Manufacture & Distribute a Complete Line of:

Traffic Control Signs for Highways & Construction ◦ Custom Signs for Schools, Airports, Parks & Industry
Sign Posts & Installation Accessories ◦ Sign Mounting Brackets & Hardware
Roadway Marking Products ◦ Decals for Vehicle Marking ◦ Railroad Signage ◦ Commercial Signs
Specialty Signs ◦ Real Estate Signs ◦ Collegiate Signs and Markings

Contact Vulcan Signs

1-800-633-6845 ◦ vulcan3@vulcaninc.com

VULCAN UTILITY SIGNS

For 35+ years, Vulcan Utility Signs has provided the utility industry with a full range of high-performance marking solutions. We take pride in manufacturing custom-designed utility marking products that exceed your expectations for quality and endurance.

Our ongoing commitment to research and development results in a line of products that continually sets the standard for excellence in a dynamically changing market. Our products undergo rigorous testing in our state-of-the-art QUV Weatherometer and on our Outside Test Deck. We strive to manufacture innovative, outdoor-durable products to ensure protection of your assets and compliance in the field.

Find Out How We Can Help You...

Mark It To Protect It.

We Manufacture a High-Performance Product Line, Ensuring Protection of Assets and Compliance:

- Aluminum Line Marker Signs
- OSHA/Safety Signs
- Bullet Line Markers
- Work Zone Products
- Fleet Marking
- Cathodic Protection
- Pavement Markers
- Monument Signs
- Facility Identification Signs
- Drivable Line Markers
- Aerial Markers
- Landscape Markers
- Waterway Markers
- Lease Signs
- Decals
- Posts & Hardware

VUS Expansion Update:

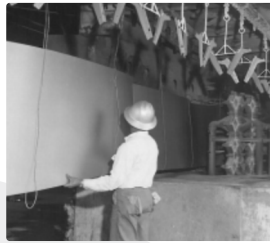
Design and construction is currently underway for a 10,000 sq ft addition to the VUS manufacturing facility.



Contact Vulcan Utility Signs

1-800-426-1314 ○ vulcan7@vulcaninc.com

THE STORY OF VULCAN



Who Can? We Can. VULCAN.

1935

Vulcan began as a small sign and steel stampings manufacturer in Birmingham, Alabama.

1966

Vulcan was incorporated on October 28, 1966 in Birmingham, Alabama.

1968

Established first Vulcan production facility in Foley, Alabama known as Vulcan Signs & Stampings, Inc. Today this facility is known as Vulcan Aluminum.



1975

Moved metal stamping plant from Birmingham to a new location in Foley.

Became the first Alabama Corporation to implement an Employee Stock Ownership Plan (ESOP) giving ownership of the company to our employees.

1977

Built Vulcan Signs, a highway sign manufacturing plant to guarantee our customers the best quality screen printing of traffic signs, sign faces and decals.

1985 - 1986

Constructed a state-of-the-art Aluminum Rolling Mini-Mill producing 5052 Aluminum Alloy coil and sheet.

Constructed our General Office Building.

1996 - 1997

Expanded the Aluminum Rolling Mill to add slitting, annealing and processing capabilities.

Constructed Vulcan Utility Signs, a new plant dedicated to producing signs and related products for the utility industry.

Doubled the size of Vulcan Signs, originally built in 1977.

Constructed a new Technology Center to house Vulcan's growing need for IT services.

2011 - 2014

Plant 4 is transformed into the new Vulcan Engineering, Maintenance and Compliance (EMC) Department.

The vacant building located at 339 East Berry Avenue is purchased and renovated to house the Vulcan Human Resources Department, taking the Vulcan Campus from 30 to 32 acres.

Planning and construction began for a multi-million dollar Mill Expansion including a new Annealing Furnace, Water Cooling Tower and Melting Furnace, completed in 2013.

Design and construction began for a 10,000 sq ft addition to Vulcan Utility Signs.

A letter from the CEO.

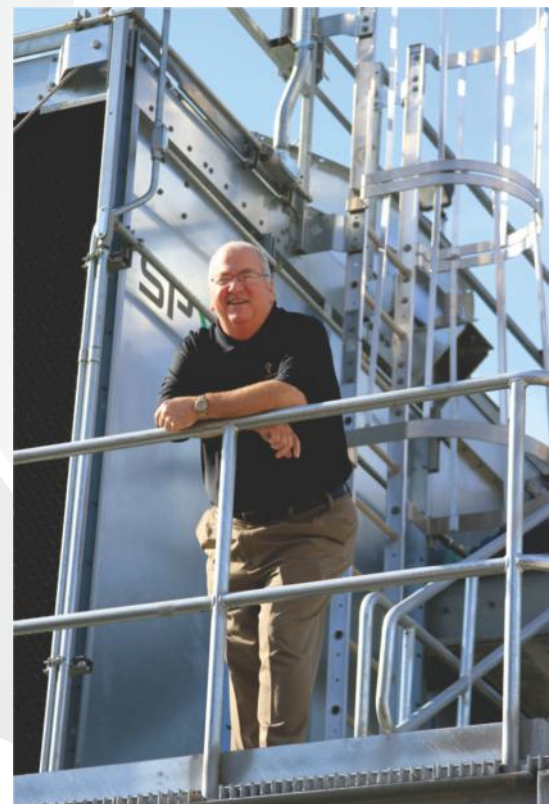
Thank you for taking a few minutes to look through this brochure about our company. I sincerely hope you have a better total picture of Vulcan, and how at least one of our divisions can serve you as a customer.

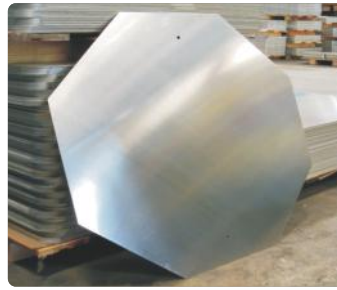
Over the years, Vulcan has been fortunate to be able to grow through expansion and acquisition. As we have grown from a very small, to a small, to a mid-sized company, we have tried extremely hard to preserve a couple of basic principles. We want to continue to maintain a small-company attitude where customer service, quality products and fair prices are an everyday, every-order occurrence. And, we intend to treat our customers, vendors and business associates as we would like to be treated in return. Even though we may roll, shear, bend or paint various metal products, we are also in the people business. Whether it involves you or me or someone at our respective companies, a business association based on mutual respect will enable us both to profit.

Above I wrote that I hope this brochure gives you a better "picture" of our company. Come visit us in Foley and get a more complete understanding of who we are. We would like to show you what Vulcan can do for you.

Again, thank you for your time. We look forward to working with you.

Tommy Lee
President and CEO of Vulcan, Inc.





This is what we do at Vulcan.
What can we do for you?



Vulcan, Inc.

An Employee Owned Company!

Phone: 1-888-846-2728 ◦ Fax: 251-943-9270

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Email: vulcan@vulcaninc.com ◦ Web: www.vulcaninc.com